



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0383.004

DVS ZERT GmbH hereby certifies that the welding company

**Henke GmbH**  
**Heegwaldstraße 2**  
**63674 Altenstadt**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity D, P**

in the range indicated in the annex.

validity: 2025-10-10 until 2028-10-14

Düsseldorf, 2025-10-10  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) EHRLER

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2016.0383.004

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 1.5 - 6 mm	FW, BW
135	1.2 8	t = 3 - 40 mm t = 3 - 8 mm	FW, BW FW, BW
141	1.2, 8 22	t = 3 mm t = 1.5 - 6 mm	FW, BW FW, BW

### Area of Application:

- Design of components for railway vehicles
- New build of components for railway vehicles

### Responsible welding coordinator(s):

Eckhard Blöcher, IWE [external]

born: 1965-12-10

### 1st deputy(ies) of the responsible welding coordinator(s):

Thomas Wolf, IWS

born: 1981-10-08

### Others deputies:

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### Remarks:

The welding coordinator Eckhard Blöcher is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/383/16/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.